


IMPLEMENTATION: EXC2 SFS-EN ISO 1090-2								
MATERIAL: PROFILES EN10025-2 S355J0, PLATES S355J2; HOLLOW SECTIONS EN10219 S355K2H								
BOLTS EN ISO 4014 8.8 HDG; NUTS 4032 HDG; WASHERS DIN7989 HDG.								
HOT DIP GALVANIZING: SFS EN ISO 1461 An.F					WELDINGS: SFS EN ISO 5817 C			
SHARP CORNERS AND EDGES TO BE FILLED/CHAMFERED								
Nominal areas mm	<30	>30 <120	>120 <400	>400 <1000	>1000 <2000	>2000 <4000	>4000 <8000	>8000 <12000
Accuracy class								
A	±1	±1	±1	±2	±3	±4	±5	±6
B	±1	±2	±2	±3	±4	±6	±8	±10

	Mittakaava / Scale A3 1:225	Tyyppi / Type 4T
	Asiakas / Customer TMV	Kohde / Location Sopi 2x330kV
Nimitys / Description 4T 27m 4T 27m assem.		

Suunnittelija / Designed TMV_JaLa	Pvm / Date 16.08.2018
Tarkastaja / Checked TMV_JaLa	Standardi / Standard 20.07.2018
Massa / Mass 39093.5 kg	Sinkitys / galvanizing
Piirustusnumero / Drawing number 481-18-4	Rev. 1

